



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5123-1

Job Sheet 203107



Part No: D5123-1

Job Qty: 50 pcs

Part Name: Clamp Cushion



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/8/19

Job Tracking No:

Created By: Chantal Lavoie

Due Date: 12/16/19

Type: Stock

Description:

Note: DWG REV D IPP REV:A NEW ISSUE 14/08/08 JLM VERIFIED BY:RQ IPP REV:B 16-11-11 AS PER DWG
REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	50 pcs	12/16/19	12/16/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	50 pcs	12/16/19	12/16/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		



Container No: S243850



Part: D5123-1

Job No: 203107

Serial No/Batch: S243850

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/30/19

Plex 11/8/19 11:23 AM Dart.Lavoie.Chantal

					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	50 pcs	12/16/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	50 pcs	12/16/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	

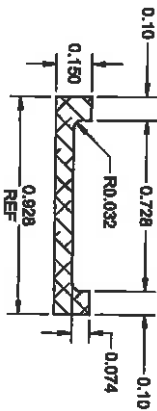
DAS
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9-89

JAN 15 2020

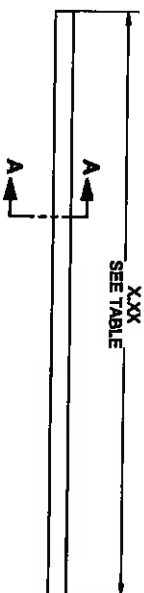
DAS
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				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	DAS 84 9-89 L605A
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	50 pcs	12/16/19	0.00 0.00	QC 21 - SA - 21	DAS 21 9-89
				QC 21 - SA - 70	
				QC 21 - SA - 53	JAN 16 2020
Part Op 100 - Issue PO Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) 120 - (QC6- All purchased or subcontracted products) 130 - (Identify as per dwg & Stock Location: _____), LOCATION : LG054 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D5123-1F	Clamp Cushion	50 pcs (1 ea)	100-Purchasing	5243848	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	D5123-1F	50	0	0	
Part Specifications					
Specifications could not be found.					

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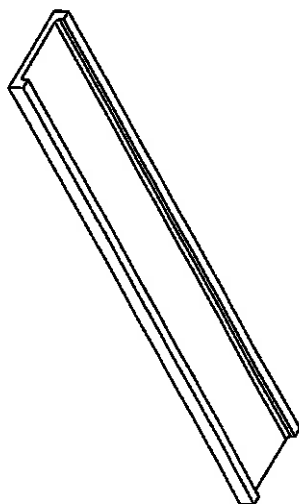


SECTION A-A SCALE 2X



PART NUMBER	LENGTH XXX (IN)
D5123-1	5.00
D5123-3	4.25
D5123-6	6.00
D5123-7	3.95

D5123-Y CLAMP CUSHION



- NOTES:
- 1) MATERIAL: MAKE FROM D4287-1 OR VIRGIN GAR-DUR UHMW-PE, NATURAL, (GARLAND MANUFACTURING COMPANY)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART OSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER OSI 044 METHOD 6.7
 - 7) WEIGHT: LESS THAN 0.01 lbs

RELEASED
2016-11-09
ENR-889

APPROVED

D	ADD PURCHASE OPTION-NEW SUPPLIER REASON: CRT16-08	DB	16.05.09
C	ADD D5123-7	CP	15.01.21
B	ADDED D5123-5 CLAMP CUSHION, ADDED TABLE, ADDED THICKNESS TO PART	AP	14.08.19
A	NEW ISSUE	AP	14.08.08
REV.	DESCRIPTION	BY	DATE
DESIGN	AP		
DRAWN	DB		
CHECKED	ML		
MFG. APPR.	DD		
APPROVED	WM		
DE APPR.	DS-#		
DATE	16.05.09		

DART AEROSPACE LTD	REV. D
HAWKESBURY, ONTARIO, CANADA	SHEET 1 OF 1
D5123	SCALE
CLAMP CUSHION	NTS

THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED FOR THE PURPOSES SPECIFIED IN THE DRAWING. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045049



Supplier: GAR001-VU
Garland Manufacturing Co.
P.O. Box 538
Saco, ME 4072 USA
Phone: 207-283-3693
Fax: 207-283-4834

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045049

PO Date: 11/8/19

Due Date: 12/16/19

Purchase Order

Revision:

NOV 11 2019

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Fedex Economy

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	203104	D4012-1F	D4012			Cushion : AS PER DWG D4012 REV. E	Firmed	-	12/16/19	500 pcs	0 pcs	500 pcs	\$2.64/pcs	\$1,320.00
							X500			DEC 30 2019				DP
2	203105	D4012-3F	D4012			Cushion : AS PER DWG D4012 REV. E As per Dwg 4012 Rev. E	Firmed	-	12/16/19	50 pcs	0 pcs	50 pcs	\$2.64/pcs	\$132.00
							X50			DEC 30 2019				DP
3	203106	D4061-1F	D4061			Ski Cushion : AS PER DWG D4061 REV. D	Firmed	-	12/16/19	200 pcs	0 pcs	200 pcs	\$3.21/pcs	\$642.00
							X200			DEC 30 2019				DP
4	203107	D5123-1F	D5123			Clamp Cushion : AS PER DWG D5123 REV. D	Firmed	-	12/16/19	50 pcs	0 pcs	50 pcs	\$1.16/pcs	\$58.00
							X50			DEC 30 2019				DP
5	203108	D5123-3F	D5123			Clamp Cushion : AS PER DWG D5123 REV. D	Firmed	-	12/16/19	200 pcs	0 pcs	200 pcs	\$1.02/pcs	\$204.00
							X200			DEC 30 2019				DP
Grand Total:													\$2,356.00	



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045049



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE → None provided D.P

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 11/8/19 11:36 AM Dart.Lavoie.Chantal

GARLAND MFG COMPANY
P.O. BOX 538
SACO, ME 04072
(207) 283-3693

GAR-DUR PLASTIC

RAWHIDE
MALLET AND HAMMERS

Shop Floor Copy

Order Number: 0202790

Order Date: 11/12/2019

Salesperson: 71F

Customer Number: 30-0615903

Sold To:

DART AEROSPACE OEM
1270 ABERDEEN STREET
HAWKESBURY, ON K6A1K7

Confirm To:

Ship To:

DART AEROSPACE OEM
1270 ABERDEEN STREET
HAWKESBURY, ON K6A1K7

Customer P.O.	Ship VIA	Requested Date	Terms
POHB045049	UPS COLLECT	12/17/2019	Net 30 Days
	6645W1		
Product Code	Description	Units	UOM
310001	FABRICATED PART	500.00	EACH
	PN: D4012-1F TO DWG: D4012 REV E		
310001	FABRICATED PART	50.00	EACH
	PN: D4012-3F TO DWG: D4012 REV. E		
310001	FABRICATED PART	200.00	EACH
	PN: D4061-1F TO DWG: D4061 REV E		
310001	FABRICATED PART	50.00	EACH
	PN: D5123-1F TO DWG: D5123 REV E		
310001	FABRICATED PART	200.00	EACH
	PN: D5123-3F TO DWG: D5123 REV. D		
	EMAIL		

RECEIVED
DEC 23 2019
DART AEROSPACE LTD.

Approx WT: 0.00

Date Shipped	BDL or Carton	Weight	Quantity
12/17/19	5	24	1000 pcs



Garland Manufacturing Company

Industrial Plastics
Ultra-High Molecular Weight Polyethylene

55 Industrial Park Road
POB 538
Saco, Maine 04072

Specialty Striking Tools
Garland Rawhide Hammers & Mallets

PH: 207/283-3693
FX: 207/283-4334
<http://www.garlandmfg.com>

January 15, 2020

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

This is to certify that the material shipped from our factory on December 17, 2019 against your Purchase Order # POHB045049 dated November 12, 2019 was made in accordance with the manufacturer's published specifications for Gar-Dur® Plastic which is an ultra-high molecular weight polymer (UHMWPE). The molecular weights for resin used to manufacture Gar-Dur® Plastic is 4.2 million and up with an intrinsic viscosity of 24+ as measured by ASTM 4020-01.

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If applicable, the fabricated parts were manufactured to customer part numbers – D4012-1F, D4012-3F, D4061-1F, D5123-1F, and D5123-3F.

Please note that Gar-Dur® is the registered trade name for Garland Mfg. Company's UHMWPE. Garland Mfg. Company has also achieved ISO 9001:2008 certification for its quality program.

We trust the above meets your needs.

Sincerely,
GARLAND MFG. COMPANY

William Kramer
Quality Assurance